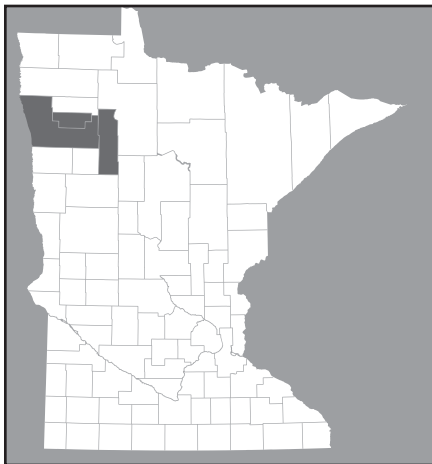


2505 16th Street SW
 Minot, ND 58701-6947
 Telephone: (701) 857-0800
 Fax: (701) 857-0809
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OPERATOR OVERVIEW

Enbridge Pipelines (Operator of North Dakota Pipeline Company LLC) based in Minot, North Dakota, is owned by Enbridge Energy Partners. Enbridge owns and operates approximately 970 miles of pipeline with the capacity to transport 475,000 barrels per day of crude oil. The system gathers crude oil from production areas in western North Dakota and eastern Montana and transports that crude oil to Clearbrook, Minnesota, where the product is delivered to connecting carriers. From these carriers, shippers can access most of the major crude oil refinery markets along the Great Lakes and in the Midwest.



COMMITMENT TO SAFETY, HEALTH & ENVIRONMENT

Enbridge is committed to protecting the public and the environment, and we build safety into every step of pipeline construction and operations. Many

preventative measures are undertaken by Enbridge to promote safe, reliable operations of our crude oil pipelines and related facilities, including:

- The use of high-quality pipeline material and anti-corrosion coatings
- The use of cathodic protection (a low level electrical charge) to inhibit corrosion of underground pipelines
- Pressure testing of new and existing pipelines with water
- The use of sophisticated tools called “smart pigs” to locate abnormalities in the pipeline
- Preventive maintenance programs
- Around-the-clock surveillance of major transmission pipeline operations
- Scheduled ground and aerial surveys of the right-of-way

At Enbridge, we are committed to excellence in implementing Environment, Health and Safety standards that not only comply with legislated requirements but also respond to the social, economic and environmental expectations of our communities, customers, shareholders, government and the public.

We strive to create a workplace where each of our employees has the opportunity to grow and achieve and to contribute to the well-being of communities through volunteerism. Creating a safe workplace for every Enbridge employee, contractor and visitor is more than just the right thing to do – it’s critical to our business success.

**EMERGENCY CONTACT:
 (800) 858-5253**

PRODUCTS/DOT GUIDEBOOK ID#/GUIDE#:		
Crude Oil	1267	128

**MINNESOTA
 COUNTIES OF OPERATION:**

Clearwater	Red Lake
Polk	

Changes may occur. Contact the operator to discuss their pipeline systems and areas of operation.

We believe that prevention of accidents and injuries and protection of the environment benefits everyone and delivers increased value to our stakeholders.

Our Company’s Emergency Response Plan is available upon request. We also offer an online pipeline emergency responder education program at www.mypipelinetraining.com

